

# UPI PIPING HOT NEWS

THE LATEST ON UNITED PIPING INC. ACTIVITIES



## Lower Michigan Crew

Since 2015, Superintendent Joel Bailer has been running and rounding up work for UPI crews. Joel has taken it upon himself to play a business development role and work with Enbridge in securing ongoing projects for a couple crews. His hopes are to start securing more work for more crews as well. For several months, Joel and his team have been completing projects across the 300+ miles of 6B replacement line between Marysville, MI and Griffith, IN.

During this time the group has worked on several projects ranging from boring under the South Shore Railroad (an electric train running from Chicago), to adding new power to stations previously torn down, to station demolition, and race track repair. This ongoing variety of work is expected to continue through

2016 as well.

Above, is a portion of abandoned line at the Stockbridge Station. The 2000' section had sat unused since the new Line 6B was brought online and UPI cleaned it out with the help of Baker Hughes, 2 pipeline pigs, diesel fuel with rust inhibitor, and nitrogen. Another project within the station involved a portion of Line 17. This work was done near Tank 81 where a large piece of pipe was removed to allow room for a new line to connect to the station (left).

Joel's team is working with both Major Projects and Operations throughout this area and would like to thank both groups for the ongoing supply of work and the opportunities to partner with their divisions.

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## Words From Bob

Welcome to the New Year. We had a great party to start off 2016 and I hope all of you in attendance had a great time. A great big thank you to all who helped raise \$20,000 for the Wounded Warriors in Action Foundation! I couldn't think of a better way to kick off 2016. It will help 10 Purple Heart recipients get out and enjoy the outdoors through a hunting or fishing trip sponsored by WWIA and UNITED PIPING INC!!

Anyway, we had a great 2015 and we are diligently looking into our 2016 crystal ball to see what may be coming down the line. There is no doubt that 2016 will be a little "lighter" than 2015, but I have said that before. The political climate out there is NOT helping our industry and good projects that we could be working on are stalled. The one bright spot is the Dakota Access Pipeline (DAPL). As of right now it looks like Iowa is the only state left for permitting, and that could come in early February. We recently proposed on the three pump stations on DAPL and have not heard anything. Nice jobs and they are right in our wheel house and "next door." Hopefully there's more to come on that.

Both TCPL and Enbridge look to have robust integrity programs for 2016 and we hope to position ourselves to be "in there" when the time comes. Also, BP has shown some interest in us and we are anxiously awaiting some

## Tour Exchange

In early February, 39 UPI employees from the main office and from STEP were given the opportunity to participate in a tour exchange. The exchange of tours allowed staff from both areas to learn about the work taking place in each respective area. Office personnel were given a tour, led by Nate Rickard, of the Superior Terminal and were accompanied by several of the project's Foremen and Superintendents. Each of the 4 scopes of STEP were covered, as were the topics of equipment being used, past projects, water treatment following the L2B hydrotest, and challenges the group overcame throughout the project's duration. Following a group lunch, tours of the office were led by Colleen Javorina and Kathryn Cooley and included several stops

## By Bob Schoneberger, President

feedback from them. A potential multi-year service contract is in the balance - wish us luck.

Our BD efforts have really been going well. It is always hard to measure the progress/success this brings, but I can tell you that we have definitely been seen, and are being seen more in the industry. A recent inquiry from FLUOR Engineering regarding the NEXUS Pipeline Project (right out of the blue) is a good indicator of that. We are in the process of qualifying for that work (2017 construction), which would involve 4 green-field compressor stations in the OH/MI area. Very nice!

Also, looking forward I want to remind everyone not to take your eye off your co-worker! We had an industry leading year with regards to safety and over 1000 UPI employees had a part in that success! We passed 2,000,000 consecutive man-hours in mid-December without a lost time injury. It gets harder and harder to maintain that level of safety and quality, but we must! It is clearly one of the things that sets UPI apart from all of our competitors. When a company sets the standard as we are - everyone is gunning for you!

Keep up the great work, watch out for your friends and coworkers, practice being safe, and then repeat.

## By Ashley Stalvig

at each department present in the office. This exchange of information was a great way to learn about the various roles depicted on the UPI Team Wheel. It also allowed for a greater understanding of who makes up the team that moves the wheel and how each representative contributes to that process.



## Employee Spotlight



**Chad Izzard**

Chad is a General Piping Foreman and has worked for UPI since 2012. He is currently working at the Superior Terminal on STEP, which started for him as a call to do a 2 week bolt-up job that turned into almost 4 years.

He was born and raised in Superior, WI where he graduated in 2003. He has been married for 10 years to his wife Holly and has two boys, Caiden, age 6 and Cullen, age 3. They enjoy camping, hunting, fishing, and ice fishing in the winter. For those of you who know Chad, you know he likes to have fun and make other people laugh.

Chad started his career as a union laborer in southern California on a road construction crew. In 2006, he applied for a pipefitter apprenticeship in Local 11. He was accepted and started his pipefitting career at BendTec. During his nearly 10 years as a pipefitter, he spent 2/3 of it working as a pipefitter and 1/3 as a plumber. His goal was to be a well-rounded tradesman.

Chad's best experience with UPI has been on the Superior Terminal Expansion Projects. He stated that a project of this size and complexity takes people out of their comfort zones and what the team accomplished was nothing short of amazing.

Chad is eager to learn and will continue to work hard to be an asset in his trade. He enjoys working with the apprentices to teach them tools that will be valuable in their careers and looks forward to continuing his career with UPI.

## SAFETY CORNER

## By Shawn Helmer

UPI Safety Day 2016 was another success. The day kicked off with Mark Breslin of Breslin Strategies, Inc. as our keynote speaker, and he did a fabulous job of engaging all attendees and providing a meaningful presentation and message. He was humorous, informative, and relatable to all, based on the feedback I received. Mr. Breslin also performed a training session with UPI field leadership the previous day and the feedback from that session was also very positive. It's going to be difficult to top the speakers from the last two years. Mr. Mullane (NASA astronaut) and Mr. Breslin set the bar pretty high, but we'll persevere and locate quality talent for Safety Day 2017.

The remainder of the event included UPI and Enbridge annual orientation training. The event was well attended and included representatives from Enbridge, TransCanada, UPI, and subcontractors. In total, we had more than 450 people in attendance.

This event has become a very big deal and again received some [news coverage](#) this year! There are several "thank you's" that are well deserved in making this day a success. Big thanks go to Enbridge as they asked to be a part of the program with commentary about our collective projects. They demonstrated their generosity and safety commitment by raffling off a brand new Arctic Cat 4-wheeler! Jack Kauti was the lucky winner from Northland Constructors; congratulations, Jack!

I would also like to say thank you to JoAnn Tenpas for the immense effort and coordination that it takes to pull off this event. She had help from several UPI Staffers that also deserve a round of applause. Another big thank you goes to Jack Hoglund, Scott Hepokoski, and Dan Murphy for delivering the orientation materials and related content. There is a lot of material stuffed into this 8 hour day and we appreciate the time and effort that goes into delivering the orientation message.

You may have already heard about this, but it's worthy of repeating again and again. UPI made a historic



achievement in December 2015. As a company, we surpassed 2,000,000 hours worked without a Lost Time Incident. This is a huge achievement as a company and for the pipeline industry as a whole. In honor of this achievement, UPI took out a full page spread in the Duluth News Tribune that listed every employee who contributed safe work hours on our way to reaching this prestigious metric.

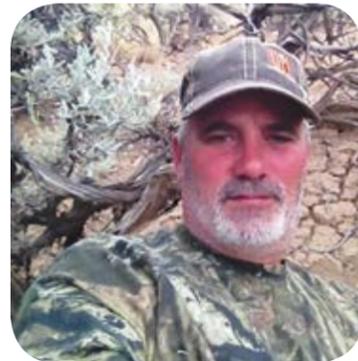
A big thank you goes out to all of our fantastic employees who made this milestone a reality. In the words of Mel Olson, "Each and every day, we renew our commitment to the integrity of the communities we work in and the safety of the products and services we provide. This 2 million man-hour milestone absolutely could not have happened without the highly qualified, dedicated employees of UPI, especially those working in the field every day!"

We all know that this type of achievement is not earned easily. It takes intense focus, caring

for your co-workers, following protocol(s), and demonstrating safe work practices. It means not taking short cuts and pre-planning your work. It means stopping someone who is putting themselves at risk or placing themselves in the line of fire. It means taking action that may not be popular but is in the best interests of someone who could get injured or worse. It is about what you do when no one is watching that makes the difference.

With a firm belief that it is a moral obligation to provide every employee a safe place to work, UPI is committed to environmental stewardship and personal safety—ensuring that all workers have proper training and the skills necessary to successfully accomplish their tasks. UPI is extremely proud of everyone that contributed to this significant achievement and we want to thank you, again, for your individual and collective contributions towards this goal. We now have our sights set firmly on achieving 3,000,000 hours worked without a Lost Time Incident. We hope to celebrate that victory with all of you in the future.

## Employee Spotlight



**Mike Debeir**

Mike has lived his entire life in the Solon Springs, WI area. He has two sons and a daughter and coaches one of his son's baseball team, which UPI sponsors. Mike enjoys baseball, riding his Harley Davidson Fat Boy, and fishing. In fact, this interview took place over the phone while he was out ice fishing! He also enjoys hunting and recently took a trip with some of his buddies to New Mexico to hunt elk. Mike notes this was a memorable trip.

Mike previously worked as an Operator for Lakehead Constructors. He knew a few other UPI employees which led him to UPI approximately 6 years ago. Mike is currently working as an Operator and has been on many different projects for UPI and thoroughly enjoys what he does. Most recently, Mike worked on the Enbridge Line 2B Hydro Test. He recalls that one job in Oklahoma was a lot of fun, maybe due to the warmer weather. Mike's future plans are to keep working with UPI, as he enjoys the people he works with.

# PROJECT UPDATES



## Marysville

By Jim Bailer

Preparations for the late February outage continue on the Marysville Construction project. The outage will involve the demolition of the loop line being excavated by hydrovac above. Current preparations include the placing of concrete sample skid footings. One of the challenges of this complex project is getting all of the necessary equipment into position given the small space. Some creative maneuvering on the part of the operators and a lot of planning has made it possible! The job is expected to wrap up around the first week of May. Kudos to the full crew for their hard work: Lucie, Wayne, Ian, John Moore, Pete Denton, Tim Kodesh, Kendall Pilarski, Nate Margelofsky, Martain Delafuente, and Jim Bailer.



## TransCanada GLGT Piggings Modifications

Welding and Fabrication has begun on the North Straights in St Ignace, MI, just NW of the Mackinaw Bridge. The North Straights is one of four sites where modifications are being done for TransCanada. Superintendent Orvin Haugen is overseeing the project and Carolyn Dodge is assisting. Crews are run by Mike Elliott and Heath Beckstrom. The group expects to wrap up their work mid-March.

## Rice Lake Road Property

By Cory Halberg

We have purchased a 20 acre parcel of land on Rice Lake Road in Duluth. It has approximately five acres of fenced in storage area with a cold storage building. We have 2 office trailers on site: one for the client and one for UPI employees. Enbridge (Special Projects) has now moved into the yard! We will be working with them to unload and load supplies for all future projects.

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## Tank 9

By Justin Nos

Hydrovac crews have been working hard since November, and Chris Lillo's crew has joined to take care of the mechanical excavation for the Tank 9 piping replacement project in the Superior Terminal. Shortly, we'll be wrapping up excavation, demolishing approximately 300' of 24" piping, and replacing it with new pipe. This is definitely a congested job, with multiple line crossings in the short section of piping. Thankfully, we have just the right crew of people for the job!



## Relief Line

By Justin Nos

The relief line project in the Superior Terminal has slowed down for the season. The plan is to start field work again in the spring and wrap up at the end of summer. A small scope of work is going to be added to the remaining work as well, which should keep UPI busy in the Terminal for a while.



February 2016



## Fab Shop

By Leah Schwer

The Fab Shop just completed approximately 240 welds for the GLGT Piggings Modification Program for TransCanada. These included assemblies ranging in size from 2" to 8" that went to several locations. The fitters and the painters worked long hours in order to wrap this up and "git 'er done".

The Fitters also recently fabbed, hydrotested, and shipped 16 spools for Marysville. In this mix they also worked on a testing procedure for wire welding for sleeving with Enbridge. We had a variety of people here observing and taking part in the welding, some local and some from Canada. It was an interesting procedure to watch, and we met some good, friendly visitors.



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## STEP - Scope A

By Erik Schoneberger

Mechanical work is currently being completed, as the south side of the M224 manifold is being prepped for hydro testing in February. Electrical work is continuing and is planned for completion in mid-March. We are working with Operations/PLM to determine when the final blinds and taps will be pulled or made to flood the M224 area, which is tentatively planned for March as well (pending Enbridge LP power upgrades).

## STEP - Scope C

By Justin Nos

Scope C has slowed down for the season, with only one platform left to install in February. Once summer comes around, we plan to install the pump house building, which will wrap up the project. Overall, UPI and our subcontractors have done a great job on this project, and we look forward to finishing it out strong!

## PLM Crew

By Chris Lillo

The UPI crew working with Enbridge PLM is getting ready to dig up 4 stopple tees on mainline relief lines. Crew members Chris Lillo, Terry Lillo, Derek Elliott, Bob Bridge, and Josh Myhre will then be assisting PLM with mainline taps and tie-ins to manifold. This work is thanks to Adam Rudebeck and PLM and is expected to keep the crew busy throughout 2016.

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## STEP - Scope B

By Brandon Lunde

January was a fairly quiet month as we await the release of spring to summer tie-in dates for the 226, 227, 228, and 229 booster pumps. Northland started excavating the 215 booster pump and is excited to do the same at 216 after the re-IFC material order arrives. UPI and Northland continue to work on completing the re-designed piping at Tank 19, which should be tied-in later in February. As we are all aware, the winter can be treacherous, and we want to take this opportunity to recognize the continued dedication to safety across all scopes.

## STEP - Scope D

By Brandon Lunde

After achieving a major milestone in December by putting 89% of the scope into service, we continue to head toward completion. The New Year kicked off by achieving mechanical completion along with all associated hydro testing. The final items to be completed prior to spring will be pulling the blinds on the 42" Tank 21 & 22 suction line, demo in Tanks 1 & 2, backfill, and installation of structural steel in Tanks 12 & 25. These achievements are made even more incredible considering every mechanical piping drawing received redesigns, and in some cases, multiple iterations. By working closely with the Major Projects team we were able to overcome any challenges that were discovered in the field and meet all ISD dates. UPI would like to thank everyone for their part in safely achieving these milestones.

## Words with... Abraham Lincoln

"How many legs does a dog have if you call the tail a leg? Four. Calling a tail a leg doesn't make it a leg."

## Recent Giving:

This past Christmas UPI donated \$500 to the **Best Christmas Ever**. This past year they blessed 25 families throughout Minnesota, Wisconsin, and Canada. UPI's donation helped pay for medical bills among the recipients.

UPI donated \$500 to **Bob Roger's Bike Drive** again in 2015 (as we do every year) and UPI employees also pitched in nearly \$500. The 2015 effort raised over \$13,000 which resulted in 156 children's bikes. In the 8 years of this project, over 1000 bikes have been given to local children for Christmas.

UPI also donated \$200 for **Toys for Tots**. In St. Louis County all toy donations are given to local Salvation Army stores for distribution to children at Christmas time.

UPI donated to the **Denfeld Robotics Team** as a Silver Sponsor (\$500). The team competes in regional robotics competitions and teaches kids the skills involved in building and maintaining robotic controls.

Since we had such a large presence in Bemidji in 2015, UPI donated to the **Bemidji HS Boys Hockey** program. This \$500 donation will help subsidize program funds for various expenses that are not covered by the school district.

Our ongoing donations of blood through **Memorial Blood Center** are still helping the community! The Feb. 2<sup>nd</sup> blood drive included 25 donors. This allowed us to reach up to 69 patients in our local hospitals. The next drive is scheduled for May. Thanks to JoAnn Tenpas for her ongoing coordination and to everyone that donated.

Shortly after Christmas we delivered our collections to the **Second Harvest Northern Lakes Food Bank**. We collect non-perishable food items and monetary donations all year. This delivery consisted of \$85 and 206# of food.

It's Polar Plunge time again! This marks UPI's 4<sup>th</sup> year of participating in the event that raises funds for the **Special Olympics**. We have a record number of participants this year, including our current LDP candidate, Manuela, from Florida! Wish us luck and watch for an update soon!

This year Val Tervo is on the logistics committee for the **Alzheimer's Association**. In her role on the committee, Val will be **continued page 7**

# Community Giving

## Christmas Party Fundraiser a HUGE Success

This year's employee Christmas party included a highly successful charitable effort. Led by Connie Cooley and Brent Straub, a silent auction, live auction, and raffle complimented the evening. The charitable organization of choice was the **Wounded Warriors in Action Foundation** (WWIA) which is a national non-profit dedicated to serving our nation's combat wounded Purple Heart recipients by providing world-class outdoor sporting activities as a means to recognize and honor their sacrifice.

Due to the generosity of the 400+ employees and guests in attendance, and that of our sub-contractors and suppliers who donated the prize items, we raised \$20,000! Our donation will sponsor Heroes this fall at a WWIA hunting event near Lanesboro, MN, a combined hunting/fishing event at Camp Hackett, WI, plus a couple individual trips selected by each Hero. This donation will reach at least 10



Purple Heart recipients in the form of outdoor activities which inspire healing and comradery. This is an organization UPI is excited to support and we are proud to have had a large impact on the Purple Heart Heroes they serve.

Thank you donors, sub-contractors, suppliers, employees, and friends. You made this kind of generosity a possibility.

## Flint Water Crisis

In January the city of Flint, MI was again declared in a state of emergency in the wake of the water crisis ravaging the city, home to nearly 100,000 residents. In 2014 the city switched its water source from Lake Huron to the Flint River, which was deemed contaminated. The city residents, including thousands of children, have been exposed to lead poisoning from drinking the water. To aid in this crisis, Jim Bailer and Lucie Stein-Cartford pooled resources from their job in Marysville, MI and have donated 60 cases of water



to Grace Episcopal Church in Port Huron, which was collecting water and filters. The church is scheduled to deliver their collection of donations in mid-February to the residents of Flint.

## Stuff the Bus

Jim Bailer, Lucie Stein-Cartford, and Ian Hasenstab are making a difference in the community where they are currently working. Based in Marysville, MI, they led the collection of funds and raised awareness for the local Salvation Army's Stuff the Bus coat drive. Their efforts collected \$1,000 from the crew and Enbridge working on site. UPI matched their generosity dollar for dollar. Lucie had the privilege of delivering a



\$2,000 check to the Marysville Area Salvation Army to purchase children's coats and winter gear. The Salvation Army distributes the warm gear to children in need. What a great way to help out the communities in which we work!

## Recent Giving... cont'd

helping plan and coordinate the Alzheimer's walk in September. She participates each year with her family who has been touched by the disease through her grandfather. Please watch for ways to help her and her family fundraise in the near future!

The Blizzard Tour is a multi-day snowmobile ride to raise awareness and funds for the fight against **ALS**. This year was the 17th annual event, and many UPI employees and friends have participated in the ride in

## NOTICES:

### EMPLOYEE DISCOUNTS

#### Marine General

With proof of employment (recent check stub), receive a 30% discount on FR Carhartt clothing and outerwear. Valid at Duluth, MN store only.

#### Bear Shoe Works

Coupon available for \$10.00 off any pair of boots. Go to <https://www.bearshoeworks.com>, click on PROMOTIONS, select United Piping Inc., enter the code: **upi** and print coupon. Valid in-store only at Superior, WI location. Expires September 30, 2016.

#### Red Wing Boots

With proof of employment (recent check stub), receive a 15% discount on Red Wing brand boots, and a 10% discount on Irish Setter boots. Valid at Duluth, MN store only.

#### Steel-toe-shoes.com

10% off order total at <http://www.steel-toe-shoes.com>. Select your items to order and at checkout enter code: **DISCOUNT** in the coupon box & click redeem coupon. Or order by phone at 1-866-737-7775.

#### Days Inn at Miller Hill Mall

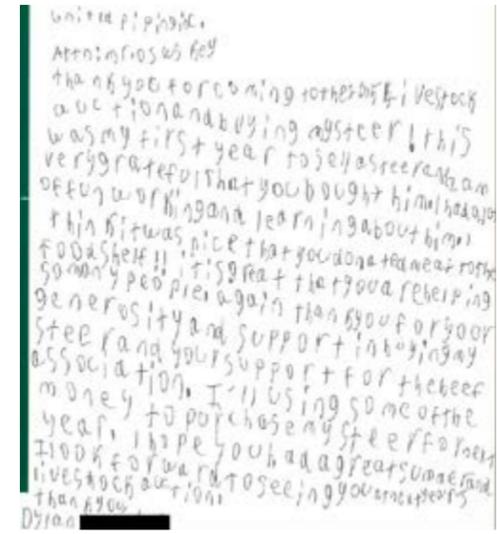
Single or 2 Queen Room  
Sun - Thurs: \$59 (plus tax)  
Rate not available Fri - Sat.  
To book, call Darren W. at 218-727-3110  
Only 5 minutes from UPI.

#### Residence Inn Marriott - Duluth

Corporate rate agreement now through 12/31/16. Discounts vary on room type and nights booked. Call to make reservations and mention United Piping. Valid at Duluth, MN location (517 W Central Entrance) only.

the last several years. This year UPI sponsored two people for the Blizzard Tour: Josh Hansen (UPI) and Eric Stenson (Enbridge), each at the \$250 level. UPI also donated the use of 4 enclosed trailers to assist volunteers w/ transporting snowmobiles and other items along the way.

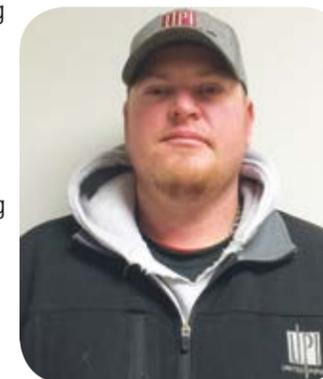
"United Piping Inc. Attn: Mr. Osowsky; Thank you for coming to the 2015 livestock auction and buying my steer! This was my first year to sell a steer and I am very grateful that you bought him. I had a lot of fun working and learning about him. I think it was nice that you donated meat to the food shelf!! It is great that you are helping so many people. Again, thank you for your generosity and support in buying my steer and your support for the Beef Association."



"I'll be using some of the money to purchase my steer for next year. I hope you had a great summer and I look forward to seeing you at next year's livestock auction. Thank you, Dylan" (Maple, WI - Age 11)

## Going the Extra Mile

We received a note from an employee who worked for us for only a short time and wanted to share his experience. On Dec. 2<sup>nd</sup>, Aaron Apitz fell ill at work while working near Michigan City, IN on Jim Winklesky's crew. Aaron was on his third day with the crew, and Jim personally drove him to the nearest hospital. When a cause wasn't initially clear regarding Aaron's illness, Jim decided to stay until he knew all was well. Jim stayed with Aaron in the ER from 7 pm until 1 am, knowing full well he was needed early the next morning for a full day's work. Aaron's illness was diagnosed as appendicitis and surgery was scheduled for the following day.



Aaron felt compelled to share his experience with us because of the kindness he was shown from a near stranger. "I do want to let you know that Jim went way out of his way getting me to the hospital... He refused to leave until he knew what was going on. I only worked 3 days with him but I was very impressed by the way he treated me and the genuine concern he showed."

UPI Safety Representative Bill Jacobs commented on the situation, "It shows the character of the people that work for UPI. I'm proud to be a part of it." As are we! Thanks to Jim for embodying the culture of caring UPI strives for and to Aaron for sharing your positive experience with us!

## Cooking with Jerry

### Garden Chowder

¼ cup grated parmesan cheese  
In a 3 quart saucepan over medium heat sauté onion, celery, carrot, and red pepper in butter for 5 minutes. Add the flour, salt, and pepper; stir to form a smooth paste. Gradually add broth, stirring constantly. Bring to a boil; boil and stir for 2 minutes or until thickened. Add tomato, broccoli, and zucchini, return to a boil. Reduce heat, cover, and simmer for 40 minutes or until vegetables are tender. Add cream and cheese; heat through.



We want to hear from you about what you would like to see us cover, highlight, and feature in our upcoming issues. **Suggestions**, ideas, stories, and photos can be submitted to [Ashley.stalvig@unitedpiping.us](mailto:Ashley.stalvig@unitedpiping.us).

Piping Hot News is also an **e-newsletter**. To sign up go to: <http://bit.ly/1zMLgE8> or you can text **UPIN-EWS** to **22828**.



## Corporate Olympics at the Y

UPI recently sent two teams to the first annual YMCA Corporate Olympics. We were challenged to participate by J Koski and of course we accepted! One of the UPI teams took first place in the competition and Koski placed 2<sup>nd</sup>. Watch for a full story in the next issue of Piping Hot News!

## Christmas Party

UPI's 2015 Christmas Party certainly kicked it up a notch! The event was held at the Duluth Entertainment and Convention Center (DECC) again this year but took place immediately following our Annual Safety Day. The party was attended by more than 400 employees and guests. The evening kicked off with a fundraiser for the Wounded Warriors in Action Foundation (page 6) and a social hour. Following dinner the evening's entertainment began. First up was Magician Matt Dunn who provided a funny and interactive show for guests. Next up were hypnotists Sean-Paul and Juliana Fay. This was easily the entertainment highlight of the night! Many audience members were brought on stage, hypnotized, and directed to participate in hilarious interac-

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tions with one another. The evening concluded with the prize announcements from the fundraiser raffles and auctions. The group raised \$20,000 for WWIA; a huge achievement! It was definitely a night to remember.



Many thanks to JoAnn Tenpas for organizing the party and the entertainment and to Connie Cooley for heading up the fundraiser!



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